



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**RB T103388-101-103**

**Job Sheet 196531**



**Part No:** RB T103388-101-103

**Job Qty:** 24 pcs

**Part Name:** Alignment Tail Rotor Driveshaft Bolt



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 6/14/19

**Job Tracking No:**

**Due Date:** 7/12/19

**Created By:** Marie Lajeunesse

**Type:** SOLD

**Description:**

**Note:** DWG T103388-101 Rev.A IPP Rev. A 19.01.25 New issue DP Verify DD/IPP Rev. B 19.06.04 drawing revision DP Verify DD

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation  | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier | Sign-off    |
|-------|------------|--------|------------|----------|-----------|---------|---------------------|-------------|
|       |            |        |            |          | Setup Hrs | Run Hrs |                     |             |
| 100   | SL-154 - 1 | 24 pcs | 7/12/19    | 7/12/19  | 1.00      | 6.00    | SL-154 - 1          | JB 19-07-24 |
| 110   | QC 2       | 24 pcs | 7/12/19    | 7/12/19  | 0.00      | 0.00    | QC 2 - 1            |             |
|       |            |        |            |          |           |         | QC 2 - 12           |             |
|       |            |        |            |          |           |         | QC 2 - 14           |             |
|       |            |        |            |          |           |         | QC 2 - 17           |             |
|       |            |        |            |          |           |         | QC 2 - 19           |             |
|       |            |        |            |          |           |         | QC 2 - 2            |             |
|       |            |        |            |          |           |         | QC 2 - 20           |             |
|       |            |        |            |          |           |         | QC 2 - 22           |             |
|       |            |        |            |          |           |         | QC 2 - 23           |             |
|       |            |        |            |          |           |         | QC 2 - 25           |             |
|       |            |        |            |          |           |         | QC 2 - 32           |             |
|       |            |        |            |          |           |         | QC 2 - 33           |             |
|       |            |        |            |          |           |         | QC 2 - 35           |             |
|       |            |        |            |          |           |         | QC 2 - 39           |             |
|       |            |        |            |          |           |         | QC 2 - 4            |             |
|       |            |        |            |          |           |         | QC 2 - 40           |             |
|       |            |        |            |          |           |         | QC 2 - 44           |             |
|       |            |        |            |          |           |         | QC 2 - 45           |             |
|       |            |        |            |          |           |         | QC 2 - 48           |             |
|       |            |        |            |          |           |         | QC 2 - 49           |             |
|       |            |        |            |          |           |         | QC 2 - 50           |             |
|       |            |        |            |          |           |         | QC 2 - 51           |             |
|       |            |        |            |          |           |         | QC 2 - 52           |             |
|       |            |        |            |          |           |         | QC 2 - 57           |             |
|       |            |        |            |          |           |         | QC 2 - 62           | JB 19-07-24 |
|       |            |        |            |          |           |         | QC 2 - 63           |             |
|       |            |        |            |          |           |         | QC 2 - 8            |             |
|       |            |        |            |          |           |         | QC 2 - 66           |             |
|       |            |        |            |          |           |         | QC 2 - 64           |             |

Dart Aerospace Ltd.  
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CANADA  
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Email: sales@dartaero.com  
www.dartaero.com



Container No: S200208



Part: RB T103388-101-103

Job No: 196531

Serial No/Batch: S200208

Revision: A

Inspector:

Exp Date:

|                                   |        |         |           |                        |                 |
|-----------------------------------|--------|---------|-----------|------------------------|-----------------|
| 120 QC 8                          | 24 pcs | 7/12/19 | 0.00 0.00 | QC 2 - 65              |                 |
|                                   |        |         |           | QC 2 - 5               |                 |
|                                   |        |         |           | QC 2 - 71              |                 |
|                                   |        |         |           | QC 2 - 73              |                 |
|                                   |        |         |           | QC 2 - 69              |                 |
|                                   |        |         |           | QC 8 - 12              |                 |
|                                   |        |         |           | QC 8 - 14              |                 |
|                                   |        |         |           | QC 8 - 17              |                 |
|                                   |        |         |           | QC 8 - 20              |                 |
|                                   |        |         |           | QC 8 - 25              |                 |
|                                   |        |         |           | QC 8 - 3               |                 |
|                                   |        |         |           | QC 8 - 32              |                 |
|                                   |        |         |           | QC 8 - 33              |                 |
|                                   |        |         |           | QC 8 - 35              |                 |
|                                   |        |         |           | QC 8 - 39              |                 |
|                                   |        |         |           | QC 8 - 4               |                 |
|                                   |        |         |           | QC 8 - 44              |                 |
|                                   |        |         |           | QC 8 - 45              |                 |
|                                   |        |         |           | QC 8 - 49              |                 |
|                                   |        |         |           | QC 8 - 58              |                 |
|                                   |        |         |           | QC 8 - 8               |                 |
|                                   |        |         |           | QC 8 - 9               |                 |
|                                   |        |         |           | QC 8 - 68              |                 |
|                                   |        |         |           | QC 8 - 67              |                 |
|                                   |        |         |           | QC 8 - 1 (A)           |                 |
|                                   |        |         |           | QC 8 - 47              |                 |
|                                   |        |         |           | QC 8 - 40              |                 |
|                                   |        |         |           | QC 8 - 52              |                 |
|                                   |        |         |           | QC 8 - 23              | 11/8/19/7/24    |
|                                   |        |         |           | QC 8 - 57              |                 |
| 130 Outsource - 12 - Black Oxide  | 24 pcs | 7/12/19 |           | GRO002-VC              | 11/8/2019-07-24 |
| 140 Packaging 2-1 - Receive - B4B | 24 pcs | 7/12/19 | 0.00 0.00 | Packaging 2 - 1 - B4B  |                 |
|                                   |        |         |           | Packaging 2 - 2 - B4B  |                 |
|                                   |        |         |           | Packaging 2 - 3 - B4B  |                 |
|                                   |        |         |           | Packaging 2 - 5 - B4B  |                 |
|                                   |        |         |           | Packaging 2 - 4 - B4B  |                 |
|                                   |        |         |           | Packaging 2 - 6 - B4B  |                 |
|                                   |        |         |           | Packaging 2 - 7 - B4B  |                 |
|                                   |        |         |           | Packaging 2 - 8 - B4B  |                 |
|                                   |        |         |           | Packaging 2 - 9 - B4B  |                 |
|                                   |        |         |           | Packaging 2 - 10 - B4B |                 |
|                                   |        |         |           | Packaging 2 - 11 - B4B |                 |
|                                   |        |         |           | Packaging 2 - 12 - B4B |                 |
|                                   |        |         |           | Packaging 2 - 13 - B4B |                 |
|                                   |        |         |           | Packaging 2 - 14 - B4B |                 |
|                                   |        |         |           | Packaging 2 - 15 - B4B |                 |
|                                   |        |         |           | Packaging 2 - 16 - B4B |                 |
|                                   |        |         |           | Packaging 2 - 17 - B4B |                 |
|                                   |        |         |           | Packaging 2 - 18 - B4B |                 |
|                                   |        |         |           | Packaging 2 - 19 - B4B |                 |
|                                   |        |         |           | Packaging 2 - 20 - B4B |                 |
|                                   |        |         |           | Packaging 2 - 21 - B4B |                 |
|                                   |        |         |           | Packaging 2 - 22 - B4B |                 |
|                                   |        |         |           | Packaging 2 - 23 - B4B |                 |
|                                   |        |         |           | Packaging 2 - 24 - B4B |                 |
|                                   |        |         |           | Packaging 2 - 25 - B4B |                 |
|                                   |        |         |           | Packaging 2 - 26 - B4B |                 |
| 150 QC 6                          | 24 pcs | 7/12/19 | 0.00 0.00 | QC 6 - 9               |                 |
|                                   |        |         |           | QC 6 - 68              |                 |

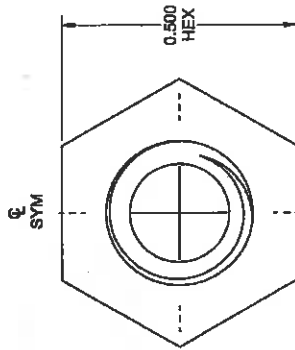
|                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                            |                     |                  |                        |             |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------|---------------------|------------------|------------------------|-------------|
|                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                            |                     |                  | QC 6 - 61              | JUL 31 2019 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                            |                     |                  | QC 6 - 40              | DAS 81 9-89 |
| 160 Packaging 3-1 - Stock - B4B                                                                                                                                                                                                                                                                                                                                                                                                   | 24 pcs                                     | 7/12/19             | 0.00 0.00        | Packaging 3 - 1 - B4B  |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                            |                     |                  | Packaging 3 - 2 - B4B  |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                            |                     |                  | Packaging 3 - 3 - B4B  |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                            |                     |                  | Packaging 3 - 4 - B4B  |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                            |                     |                  | Packaging 3 - 5 - B4B  |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                            |                     |                  | Packaging 3 - 6 - B4B  |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                            |                     |                  | Packaging 3 - 7 - B4B  |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                            |                     |                  | Packaging 3 - 8 - B4B  |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                            |                     |                  | Packaging 3 - 9 - B4B  |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                            |                     |                  | Packaging 3 - 10 - B4B | 1166        |
|                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                            |                     |                  | Packaging 3 - 11 - B4B |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                            |                     |                  | Packaging 3 - 12 - B4B |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                            |                     |                  | Packaging 3 - 13 - B4B |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                            |                     |                  | Packaging 3 - 14 - B4B |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                            |                     |                  | Packaging 3 - 15 - B4B |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                            |                     |                  | Packaging 3 - 16 - B4B |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                            |                     |                  | Packaging 3 - 17 - B4B |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                            |                     |                  | Packaging 3 - 18 - B4B |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                            |                     |                  | Packaging 3 - 19 - B4B |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                            |                     |                  | Packaging 3 - 20 - B4B |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                            |                     |                  | Packaging 3 - 21 - B4B |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                            |                     |                  | Packaging 3 - 22 - B4B |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                            |                     |                  | Packaging 3 - 23 - B4B |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                            |                     |                  | Packaging 3 - 24 - B4B |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                            |                     |                  | Packaging 3 - 25 - B4B |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                            |                     |                  | Packaging 3 - 26 - B4B |             |
| 170 QC 21 - SA                                                                                                                                                                                                                                                                                                                                                                                                                    | 24 pcs                                     | 7/12/19             | 0.00 0.00        | QC 21 - SA - 21        | DAS 21 9-89 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                            |                     |                  | QC 21 - SA - 70        |             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                            |                     |                  | QC 21 - SA - 53        |             |
| <b>Part Op 100 - 1-Machine as per folio FC666 FOLIO REV: AA DWG REV: A 2-Debur</b><br><b>Descriptions: 130 - -Issue P/O; 44113 -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 4140 -Certificate of Conformity is required 140 - Certificate of Conformity is required</b> |                                            |                     |                  |                        |             |
| <b>Job BOM</b>                                                                                                                                                                                                                                                                                                                                                                                                                    |                                            |                     |                  |                        |             |
| <b>Part / Item</b>                                                                                                                                                                                                                                                                                                                                                                                                                | <b>Component Name</b>                      | <b>Quantity</b>     | <b>Operation</b> | <b>Container</b>       |             |
| MT-1144-H0:500                                                                                                                                                                                                                                                                                                                                                                                                                    | AISI 1144 Stressproof Steel Hex Bar-0:500" | 4.2240 ft (.176 ea) | 100-SL-154 - 1   | S138866                |             |
| -R0.750 DAS 19-7-23 45 9-89 19-7-23                                                                                                                                                                                                                                                                                                                                                                                               |                                            |                     |                  |                        |             |
| <b>Job Allocations</b>                                                                                                                                                                                                                                                                                                                                                                                                            |                                            |                     |                  |                        |             |
| <b>Operation</b>                                                                                                                                                                                                                                                                                                                                                                                                                  | <b>Component Part</b>                      | <b>Required</b>     | <b>Inventory</b> | <b>Allocated</b>       |             |
| 100-SL-154 - 1                                                                                                                                                                                                                                                                                                                                                                                                                    | MT-1144-H0:500                             | 4                   | 24               | 0                      |             |
| 9-89 19-7-23 45 9-89 19-7-23                                                                                                                                                                                                                                                                                                                                                                                                      |                                            |                     |                  |                        |             |
| <b>Part Specifications</b>                                                                                                                                                                                                                                                                                                                                                                                                        |                                            |                     |                  |                        |             |
| Specifications could not be found.                                                                                                                                                                                                                                                                                                                                                                                                |                                            |                     |                  |                        |             |

G4  
TRD

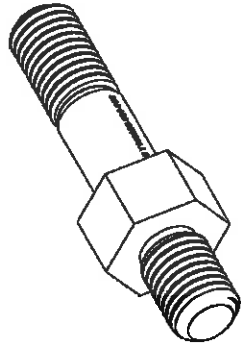
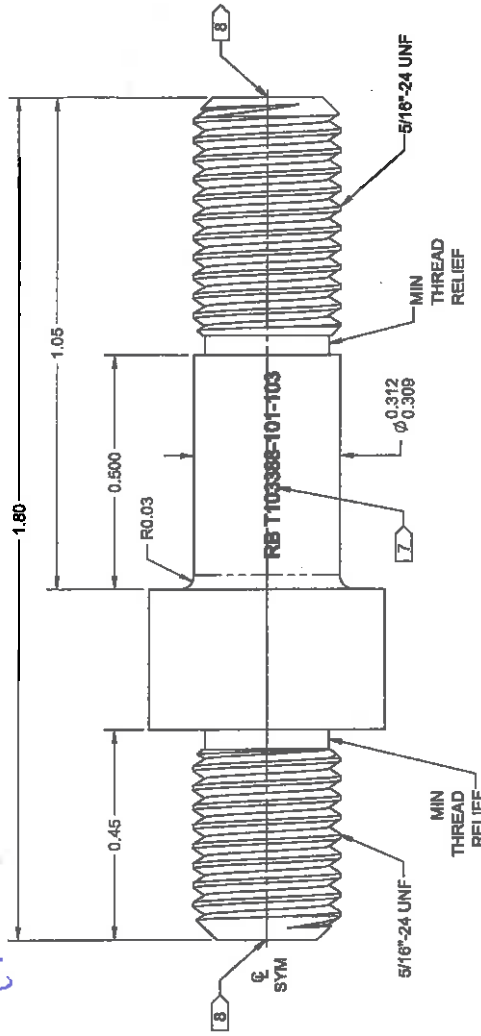
Plex 6/14/19 9:15 AM Dart.lajeunesse.marie

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE

WORK ORDER  
NO. 19655, MCS  
9-06-14



RB T103388-101-103 BOLT



NOTES:

- 1) MATERIAL: 1144 STRESSPROOF
- 2) HEAT TREAT: N/A
- 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
- 4) TOLERANCES: X.X =  $\pm 0.1$  /  $\pm 0.1$   
X.XX =  $\pm 0.01$  /  $\pm 0.5$   
X.XXX =  $\pm 0.005$  /  $\pm 0.1$   
X.XXXX =  $\pm 0.0005$  /  $\pm 0.05$   
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES =  $\pm 0.005$   
REMOVE ALL SHARP EDGES AND BURRS  
IDENTIFICATION: MACHINE ENGRAVE P/N, "RB T103388-101-103", AS SHOWN  
CENTER DRILL IS ACCEPTABLE

|                    |  |                             |  |             |  |                |  |            |  |                         |  |
|--------------------|--|-----------------------------|--|-------------|--|----------------|--|------------|--|-------------------------|--|
| DESIGN             |  | DRAWN                       |  | CHECKED     |  | MFG APPR       |  | APPROVED   |  | DATE                    |  |
| 2019-06-04         |  | 2019-06-04                  |  | 2019-06-04  |  | 2019-06-04     |  | 2019-06-04 |  | 2019-06-04              |  |
| DART AEROSPACE LTD |  | HARRISBURG, ONTARIO, CANADA |  | TOOL PART # |  | RB T103388-101 |  | TITLE      |  | TRDS ALIGNMENT TOOL SET |  |
| REV. A             |  | SHEET 2 OF 3                |  | SCALE       |  | N/A            |  | N/A        |  | N/A                     |  |

RBT 103388-101-103

[illegible]

|                                         |  |       |
|-----------------------------------------|--|-------|
| Engineering Approval:<br>(If necessary) |  | Date: |
|-----------------------------------------|--|-------|

|     |          |           |            |          |
|-----|----------|-----------|------------|----------|
| Rev | Date     | Change    | Revised by | Approved |
| B   | 14.07.31 | New Issue | KJ         |          |



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## POHB044113



**Supplier:** GRO002-VC  
Group Altech  
2455 Halpern  
St Laurent  
QC  
H4S 1N9 Canada  
Phone: 514-335-3666  
Fax: 514-335-3868

**Attention:** Grenon, Sylvie

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** POHB044113

**PO Date:** 7/24/19

**Due Date:** 8/1/19

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Guerin, Kimberley  
Phone: 613-632-5200 Ext: 298  
kguerin@dartaero.com

**Via:** Ground

**Pymt Terms:** Net 60

**Freight Terms:**

**Special Comments:**

### Items

| Line Item | Job      | Part                      | Description                                                                                                                                                                                                                                                                                                                                          | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|-----------|----------|---------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 1         | 196531   | RB<br>T103388-<br>101-103 | Alignment Tail Rotor<br>Driveshaft Bolt<br>-Issue P/O;<br><br>-Black oxide finish, MIL-<br>C-13924C Class 1<br>-Apply thin layer of<br>oil/CPC per MIL-PRF-<br>16173 Grade 3 Class 1 or<br>MIL-c-81309 Type III<br>Or MILL-C23411A or MIL-<br>PRF-81309 and wipe off<br>excess.<br>-Material type; 4140<br>-Certificate of Conformity<br>is required | Firmed | -       | 8/1/19   | 24 pcs         | 0 pcs             | 24 pcs  | \$3.7357/pcs     | \$89.66        |
| 2         | 194687-A | RBA8100-<br>80902-201     | Wrench<br>-Issue<br>P/O;<br>-Black oxide finish, MIL-<br>C-13924C Class 1<br>-Apply thin layer of<br>oil/CPC per MIL-PRF-<br>16173 Grade 3 Class 1 or<br>MIL-c-81309 Type III<br>Or MILL-C23411A or MIL-<br>PRF-81309 and wipe off<br>excess.<br>-Material type; 1018<br>-Certificate of Conformity<br>is required                                   | Firmed | -       | 8/1/19   | 4 pcs          | 0 pcs             | 4 pcs   | \$4.9357/pcs     | \$19.74        |



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# PURCHASE ORDER

## POHB044113



| Items        |        |                      |                                                                                                                                                                                                                                                                                            |          |         |          |                |                   |         |                  |                |
|--------------|--------|----------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| Line Item    | Job    | Part                 | Description                                                                                                                                                                                                                                                                                | Status   | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
| 3            | 197521 | RBE350A94-2708-00-03 | Pin<br>-Issue P/O to Groupe Altech<br>-Black oxide finish, MIL-C-13924C Class 1<br>-Certificate of Conformity is required                                                                                                                                                                  | Firmed - |         | 8/1/19   | 20 pcs         | 0 pcs             | 20 pcs  | \$3.2857/pcs     | \$65.71        |
|              |        |                      |                                                                                                                                                                                                                                                                                            | X20      |         |          | JUL 30 2019    |                   |         | DP               |                |
| 4            | 194332 | RBT18666-5           | Slotted Plate<br>-Issue P/O;<br><br>-ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant<br>-Material type: 6061T6<br>-Certificate of Conformity is required                                                                                                            | Firmed - |         | 8/1/19   | 8 pcs          | 0 pcs             | 8 pcs   | \$21.25/pcs      | \$170.00       |
|              |        |                      |                                                                                                                                                                                                                                                                                            | X8       |         |          | JUL 30 2019    |                   |         | DP               |                |
| 5            | 196723 | RB6795989-1          | Shaft<br>-Issue P/O;<br><br>-Black oxide finish, MIL-C-13924C Class 1<br>-Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-C-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess.<br>-Material type: 4140<br>-Certificate of Conformity is required    | Firmed - |         | 8/1/19   | 4 pcs          | 0 pcs             | 4 pcs   | \$6.2857/pcs     | \$25.14        |
|              |        |                      |                                                                                                                                                                                                                                                                                            | X4       |         |          | JUL 30 2019    |                   |         | DP               |                |
| 6            | 197519 | RBE350A94-2708-01-15 | Rod Assembly<br>-Issue P/O;<br>-Black oxide finish, MIL-C-13924C Class 1<br>-Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-C-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess.<br>-Material type: 4140<br>-Certificate of Conformity is required | Firmed - |         | 8/1/19   | 4 pcs          | 0 pcs             | 4 pcs   | \$6.6357/pcs     | \$26.54        |
|              |        |                      |                                                                                                                                                                                                                                                                                            | X4       |         |          | JUL 30 2019    |                   |         | DP               |                |
| Grand Total: |        |                      |                                                                                                                                                                                                                                                                                            |          |         |          |                |                   |         |                  | \$396.80       |

Plex 7/30/19 8:11 AM Dart.Guerin.Kimberley



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## PURCHASE ORDER POHB044113



### Order Notes

#### Procurement Quality Clauses

A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)

A022 Apical Processing  
A024 process certifications  
A026 certification of material conformance

A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 7/30/19 8:11 AM Dart.Guerin.Kimberley





# Certificat de Conformité / Certificate of Compliance

(021040-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9  
 Tel: 514-335-3666 Fax: 514-335-3868  
 www.groupealtech.com

## Bon de Livraison / Packing Slip

**021040 - 1**

Livré à / Ship to

**DART AEROSPACE LTD**  
 1270 ABERDEEN STREET  
 HAWKESBURY, ON, K6A1K7  
 CANADA  
 Tel.: 613-632-5200 Fax:

Client / Customer:

**DART AEROSPACE LTD**  
 1270 ABERDEEN STREET  
 HAWKESBURY, ON, K6A1K7  
 CANADA  
 BUYER:

| Date expédition<br>Ship date |                                                                            | Créé Par<br>Generated By                                                                                                                                                                                                                         | Transport / No de Compte<br>Courier / Acc. No. | Bon de commande Client<br>Customer Purchase Order No |                 |                   |               |                         |
|------------------------------|----------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------|------------------------------------------------------|-----------------|-------------------|---------------|-------------------------|
| 30-Jul-2019                  |                                                                            | Jigar Patel                                                                                                                                                                                                                                      |                                                | POHB044113                                           |                 |                   |               |                         |
| #Ligne<br>Line#              | No. de Série / # Pièce<br>Part Number / Line Item Details<br>Job # / Ref # | Description pièce(s)                                                                                                                                                                                                                             | CATG.<br>U/M                                   | Comm.<br>/Ordered                                    | Exp/<br>Shipped | Qté NC/<br>HC Qty | Qté<br>Scrap/ | À venir /<br>Back Order |
| 1                            | RBT103388-101-103<br>Rev.                                                  | RBT103388-101-103<br>OXIDE-BLK & OIL [OXIDE BLACK AND OIL ]<br>MIL-C-13924C CLASS 1<br>APPLY THIN LAYER OF OIL/CPC<br>PER MIL-PRF-16173 GRADE 3 CLASS 1 OR<br>MIL -C-81309 TYPE 3 OR<br>MILL-C23411A OR MIL-PRF-81309<br>AND WIPE OFF EXCESS     | OXIDE-BLACK<br>CH                              | 24                                                   | 24              | 0                 | 0             | 0                       |
| 2                            | RBA8100-80902-201<br>Rev.                                                  | RBA8100-80902-201<br>O1 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL ]<br>MIL-C-13924C CLASS 1<br>APPLY THIN LAYER OF OIL/CPC<br>PER MIL-PRF-16173 GRADE 3 CLASS 1 OR<br>MIL -C-81309 TYPE 3 OR<br>MILL-C23411A OR MIL-PRF-81309 AND WIPE OF EXCESS     | OXIDE-BLACK<br>CH                              | 4                                                    | 4               | 0                 | 0             | 0                       |
| 3                            | RBE350A94-2706-00-03<br>Rev.                                               | RBE350A94-2706-00-03<br>O1 -OXIDE BLACK [OXIDE BLACK ]<br>MIL-C-13924C CLASS 1                                                                                                                                                                   | BLACK-OXIDE<br>CH                              | 20                                                   | 20              | 0                 | 0             | 0                       |
| 4                            | RBT18666-5<br>Rev.                                                         | RBT18666-5<br>ANO-BLACK [ANODIZE BLACK]<br>AS PER IAW MIL-A-8625F<br>TYPE 2, CLASS 2<br>WATER SEALANT                                                                                                                                            | ANODIZE<br>CH                                  | 8                                                    | 8               | 0                 | 0             | 0                       |
| 5                            | RB6795969-1<br>Rev.                                                        | RB6795969-1<br>OXIDE-BLK & OIL [OXIDE BLACK AND OIL ]<br>MIL-C-13924C CLASS 1<br>APPLY THIN LAYER OF OIL/CPC<br>PER MIL-PRF-16173 GRADE 3 CLASS 1 OR<br>MIL -C-81309 TYPE 3 OR<br>MILL-C23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS              | OXIDE-BLACK<br>CH                              | 4                                                    | 4               | 0                 | 0             | 0                       |
| 6                            | RBE350A94-2708-01-15<br>Rev.                                               | RBE350A94-2708-01-15<br>O1 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL ]<br>MIL-C-13924C CLASS 1<br>APPLY THIN LAYER OF OIL/CPC<br>PER MIL-PRF-16173 GRADE 3 CLASS 1 OR<br>MIL -C-81309 TYPE 3 OR<br>MILL-C23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS | OXIDE-BLACK<br>CH                              | 4                                                    | 4               | 0                 | 0             | 0                       |

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JUL 30 2019

**DART AEROSPACE LTD.**



# Certificat de Conformité / Certificate of Compliance

(021040-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9  
 Tel: 514-335-3666 Fax: 514-335-3868  
 www.groupaltech.com

## Bon de Livraison / Packing Slip

**021040 - 1**

Livré à / Ship to

**DART AEROSPACE LTD**  
 1270 ABERDEEN STREET  
 HAWKESBURY, ON, K6A1K7  
 CANADA  
 Tel.: 613-632-5200 Fax.:

Client / Customer:

**DART AEROSPACE LTD**  
 1270 ABERDEEN STREET  
 HAWKESBURY, ON, K6A1K7  
 CANADA  
 BUYER:

| Date expédition<br>Ship date |                                                                            | Créé Par<br>Generated By | Transport / No de Compte<br>Courier / Acc. No. | Bon de commande Client<br>Customer Purchase Order No. |                 |                   |               |                        |
|------------------------------|----------------------------------------------------------------------------|--------------------------|------------------------------------------------|-------------------------------------------------------|-----------------|-------------------|---------------|------------------------|
| 30-Jul-2019                  |                                                                            | Jigar Patel              |                                                | POHB044113                                            |                 |                   |               |                        |
| #Ligne<br>Line#              | No. de Série / # Pièce<br>Part Number / Line Item Details<br>Job # / Ref # | Description pièce(s)     | CATG.<br>U/M                                   | Comm.<br>/Ordered                                     | Exp/<br>Shipped | Qté NC/<br>NC Qty | Qté<br>Scrap/ | À venir/<br>Back Order |
|                              |                                                                            |                          |                                                |                                                       |                 |                   |               |                        |

Notes Additionnelles / Additional Notes

Épaisseur réelle  
Actual Thickness

Inspecteur Qualité  
Quality Inspector

Réçu par  
Received By

*JF JAY*

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.  
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.  
 Our financial and legal responsibility will not be higher than the amount of invoice.